

Compofil®-PP是一种玻璃纤维涂覆PP树脂而成的高性能预浸料，可直接用来成型PP树脂复合材料，而不需要添加额外的树脂。

354A为Compofil®系列产品中的一款，该产品主要适用缠绕工艺，其应用领域涵盖气瓶、管道、储罐等各个方面。

Compofil®-PP is a kind of thermoplastic prepreg made from continuous fiberglass coated with PP resin. It is specially designed to manufacture high performance PP composite components directly with no need for extra resin.

354A is a kind of Compofil® product, it is suitable for winding processes, widely applied in gas cylinder, FRP pipe, storage tanks and so on.

产品特点

- ◎ 稳定的热塑性预浸料，自身浸渍优良。
- ◎ 生产环境清洁，可回收，绿色环保。
- ◎ 工艺周期短，生产效率高。
- ◎ 玻璃纤维含量高。

Product Features

- ◎ Stable thermoplastic prepreg with excellent self-impregnation
- ◎ High productivity and short processing cycle
- ◎ Environment-friendly production process and recyclability
- ◎ Excellent mechanical properties

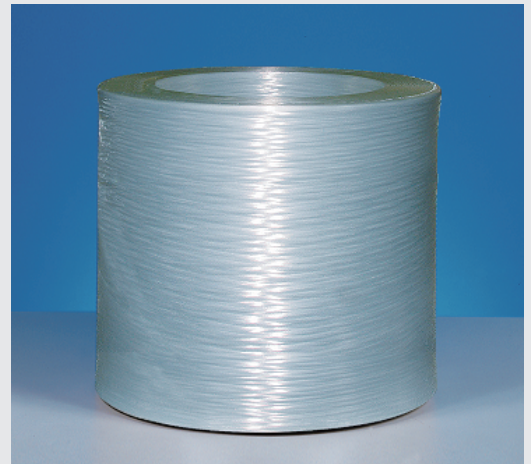
规格代号 Identification:

代号示例 Example	Compofil®-PP-60-R-1870N-354A
PP	聚丙烯树脂 Polypropylene resin
60	玻璃纤维含量 Fiberglass content(wt%)
R	纱线 Roving
1870	线密度 Linear density(tex)
N	本色(B: 黑色) Natural color(B:Black color)
354A	缠绕工艺 For winding

现有产品 Product Availability

- ◎ Compofil®-PP-60-R-1870N-354A
- ◎ Compofil®-PP-60-R-1870B-354A
- ◎ 其它规格可定制

Other products available upon request



机械性能参数 Mechanical Properties

环境温度: 23°C, 环境湿度: 50%。
制作工艺: 模压制板。
Environmental Temperature: 23°C, Humidity: 50%。
Compression molding.

性能 Property	单位 Unit	标准 Standard	
树脂 Resin	/	/	PP
玻纤含量 Glass Content	%	GB/T 2577	60
拉伸强度 Tensile Strength	MPa	ISO 527-4	620
拉伸模量 Tensile Modulus	GPa	ISO 527-4	33
弯曲强度 Flexural Strength	MPa	ISO 178	390
弯曲模量 Flexural Modulus	GPa	ISO 178	25
缺口冲击强度 Notched Impact	kJ/m2	ISO 179	370

由于加工工艺的问题，该测试数据仅供参考。
Values should be considered as guides only, which may vary due to processing difference.

贮存 Storage

在没有特殊要求的情况下，玻璃纤维产品应贮存在干燥、凉爽的地方，防止受潮。建议保持室内温度平衡，最佳存储条件为温度-10°C~35°C，相对湿度≤80%。本产品可在12个月内使用最佳，使用前应保持在原包装内，为确保安全，避免损坏产品，托盘的堆码高度不应超过三层。当堆放两层或三层高时，要求正确地、平稳地移动上面的托盘。

Unless otherwise specified, the fiberglass products should be stored in a dry, cool and moisture-proof area. The fiberglass products should remain in their original package until prior to use. The room temperature and humidity should be always maintained at -10°C~35°C and ≤80% respectively. To ensure safety and avoid damage to the product, the pallets should not be stacked more than three layers high. When the pallets are stacked in 2 or 3 layers, special care should be taken to correctly and smoothly move the top pallet.

包装信息 Packaging

* 采用托盘包装或小纸箱包装
The product can be packed on pallet or in small cardboard boxes.

纱团高度 Package height mm (in)	260 (10)
纱团内径 Package inside diameter mm (in)	160 (6.3)
纱团外径 Package outside diameter mm (in)	275 (10.8)
纱团重量 Package weight kg (lb)	10 (22)

层数 Number of layers	3	4
每层纱团个数 Number of doffs per layer	16	
每托纱团个数 Number of doffs per pallet	48	64
每托重量 Net weight per pallet kg (lb)	480 (1056)	640 (1408)

